



Industrie Service

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Slavia Production systems, a.s.**

**Dúbravy, Areál PPS 48**

**96212 Detva  
SLOVAKIA**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New manufacture of railway vehicles and their components:  
 - supporting frames  
 - with purchase, assembly and resale  
 - without design

### Range of certification

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions    | Comments |
|--|--|---------------|----------|
| 135                                      | 1.2  | t = 6 - 60 mm | -        |

**Responsible welding coordinator:** Jana Kucejová (IWE) [Redacted]

**Deputy with equal rights:** -

**Deputy:** Jozef Nosál (IWT) [Redacted]

**Certificate no.:** TÜV SÜD/15085/CL1/831/0A1/23

**Valid:** from 23.03.2021 to 22.03.2024

**Issued on:** 21.07.2021

**Auditor:** JUROSKA  
 General regulations (see reverse)

**Certification Body**  
 Material and Welding Technology

*T. Sack*

Sack  
 Deputy head of certification body



EQ3134702

Certificate no.: TÜV SÜD/15085/CL1/831/0A1/23

### **Comments:**

Following welding coordinator is fulfilling the requirements for conducting welder and operator tests acc. to relevant standards within the scope of this certificate:  
Jana Kucejová

## **General regulations**

according to EN 15085-2

### **Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### **Distribution list:**

1. Applicant (original)
2. Files